

Product name : LEONA SDS-No. : LE-W002-18

### SAFETY DATA SHEET

### **1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

Product Name	LEONA <sup>TM</sup>
	13G15, 13G23, 13G25, 13G30, 13G33, 1300G, 13G43, 13G50, 14G15,
	14G20, 14G23, 14G25, 14G30, 14G33, 14G3T, 1402G, 14G35, 14G40,
	14G43, 14G45, 14G50, 14G60, 14L50, 15G25, 53G33, 54G33, 54G43,
	5RG33, 90G33, 90G50, 90G55, 90G60, 91G40, 91G55, 91G60, 92G60,
	93G22, 93G33, BG230, CR010, CR020, CR101, CR102, CR103, CR104,
	CR105, CR106, CR200, CR301, CR302, CR600, CR701, CR800, MR001,
0001	TR160, TR161, TR380, TR382, WG143, WG145
SDS No.	LE-W002-18
Company Name	ASAHI KASEI CORPORATION
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Contact Telephone I	
	ASAHI KASEI CORPORATION(JAPAN)
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	Phone +81-52-212-2133 , Fax +81-52-212-2229
	ASAHI KASEI PLASTICS NORTH AMERICA, INC.
	Phone +1-517-223-0000 , Fax +1-517-223-5620 ASAHI KASEI <b>EUROPE</b> GmbH
	Phone +49-211-88-22-030, Fax +49-211-88-22-0333
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	Phone +86-20-8527-1616 , Fax +86-20-8527-1700
Emergency Telepho	ne Number
USA	CHEMTREC
	United States : (800)424-9300 24hours Everyday
	International : +1-703-527-3887(Collect) 24hours Everyday
EU	BIG v.z.w
	Phone +32-1-458-4545 , Fax +32-1-458-3516
	Technische Schoolstraat 43A B-2440 Geel , Belgium
Others	Leona Plastics Technical Dept.
	Phone +81-44-271-2561, Fax +81-44-271-2166
	Business time : 9:00~18:00 on weekday
Recommended us	e and restriction on use
Recommended u	Use Plastic ingredient for home electronics, electronic materials, auto-
	motive materials, industrial materials.

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Restriction on use	Please do not use our product LEONA for the following use.
	Medical containers/ packaging/ equipment/ parts of in-vivo, or which
	contact with mucosa, body fluid, blood, chemical solution.
	Equipments, parts which contact with food containers/ packaging /
	equipment/ parts and drinking water.
	Toys which contacts with mouth, drinking water etc.

2. HAZARDS IDENTIFICA [GHS-Classification]	TION
Health Hazards	Cannot be classified
Environmental Hazards [GHS label element]	Cannot be classified
Pictogram or symbol	-
Signal word	-
Hazard statements	-
Special Hazard	Gas is generated in melted condition.
[Precautionary statements	\$]
Safety measures	Do not handle until all safety precautions have been read, under- stood and precautionary measures are taken. Do not eat, drink or smoke when using this product. Wear protective gloves, eye-protection if necessary. Take burn prevention measures especially when handling melted resin. Install effective local exhaust in extrusion press because gas is generated.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

### Product Name

LEONA<sup>™</sup> 13G15, 13G23, 13G25, 13G30, 13G33, 1300G, 13G43, 13G50, 14G15, 14G20, 14G23, 14G25, 14G30, 14G33, 14G3T, 1402G, 14G35, 14G40, 14G43, 14G45, 14G50, 14G60, 14L50, 15G25, 53G33, 54G33, 54G43, 5RG33, CR101, CR102, CR103, CR104, CR105, CR106, CR301, CR302, MR001, TR160, TR161, TR380, TR382

Chemical name or generic name

Polyhexamethylene adipamide (Polyamide66) resin composition Mixture of polyamide resin and additives (Stabilizer, Filler etc.)

	-,			
Product Name	Components	Contents	CAS No.	EINECS No.
		[wt%]		
13G15, 14G15,	Polyamide66	77-90	32131-17-2	N/A
14G20	Glass fiber	10-23	65997-17-3	266-046-0
	Other additives	0-5	confidential	confidential
	Total:	100wt%		
13G23, 13G25,	Polyamide66	70-80	32131-17-2	N/A

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14G23, 14G25,	Glass fiber	20-30	65997-17-3	266-046-0
15G25	Other additives	0-5	confidential	confidential
	Total:	100wt%		
13G30, 13G33,	Polyamide66	63-73	32131-17-2	N/A
1300G, 14G30,	Glass fiber	27-37	65997-17-3	266-046-0
14G33, 14G3T,	Other additives	0-5	confidential	confidential
1402G, 14G35	Total:	100wt%		
13G43, 14G40,	Polyamide66	52-62	32131-17-2	N/A
14G43, 14G45	Glass fiber	38-48	65997-17-3	266-046-0
	Other additives	0-5	confidential	confidential
	Total:	100wt%		
13G50, 14G50,	Polyamide66	45-55	32131-17-2	N/A
14L50	Glass fiber	45-55	65997-17-3	266-046-0
	Other additives	0-5	confidential	Confidentia
	Total:	100wt%		
14G60	Polyamide66	35-45	32131-17-2	N/A
	Glass fiber	55-65	65997-17-3	266-046-0
	Other additives	0-5	confidential	Confidentia
	Total:	100wt%		
CR301	Polyamide66	55-65	32131-17-2	N/A
	Inorganic filler	35-45	confidential	confidential
	Other additives	0-5	confidential	confidential
	Total:	100wt%		
CR302	Polyamide66	50-60	32131-17-2	N/A
	Inorganic filler	20-30	confidential	confidential
	Glass fiber	15-25	65997-17-3	266-046-0
	Other additives	0-5	confidential	confidential
	Total:	100wt%		
CR101, CR103,	Polyamide66	50-65	32131-17-2	N/A
CR104	Inorganic filler	15-30	confidential	confidential
	Glass fiber	5-25	65997-17-3	266-046-0
	Other additives	0-5	confidential	confidential
	Other additives Total:	0-5 100wt%	confidential	confidentia
MR001			confidential 32131-17-2	confidential
MR001	Total:	100wt%		N/A
MR001	Total: Polyamide66	100wt% 55-65	32131-17-2	N/A confidential
MR001	Total: Polyamide66 Inorganic filler	100wt% 55-65 35-45	32131-17-2 confidential	N/A confidential
MR001 CR102	Total: Polyamide66 Inorganic filler Other additives	100wt% 55-65 35-45 0-5	32131-17-2 confidential	N/A confidential
	Total: Polyamide66 Inorganic filler Other additives Total:	100wt% 55-65 35-45 0-5 100wt%	32131-17-2 confidential confidential	confidential confidential



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	Total:	100wt%		
53G33	Polyamide66	30-40	32131-17-2	N/A
	Other Polyamide	23-38	confidential	confidential
	Glass fiber	28-38	65997-17-3	266-046-0
	Other additives	0-5	confidential	confidential
	Total:	100wt%		
54G33, 54G43,	Polyamide66	35-50	32131-17-2	N/A
5RG33	Other Polyamide	10-25	confidential	confidential
	Glass fiber	28-48	65997-17-3	266-046-0
	Other additives	0-5	confidential	confidential
	Total:	100wt%		
CR105, CR106	Polyamide66	30-40	32131-17-2	N/A
	Other Polyamide	15-25	confidential	confidential
	Glass fiber	20-35	65997-17-3	266-046-0
	Inorganic filler	10-20	confidential	confidential
	Other additives	0-5	confidential	confidential
	Total:	100wt%		
TR160, TR161,	Polyamide66	70-95	32131-17-2	N/A
TR380, TR382	Other Polymer	5-30	confidential	confidential
	Other additives	0-5	confidential	confidential
	Total:	100wt%		

Other additives might contain colorant following.

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Com	ponents	Contents [wt%] <sup>*)</sup>	CAS No.	EINECS No.
Other additives	Colorant	0-5	confidential	confidential
(All of the above	(Carbon black)	(0-3)	1333-86-4	215-609-9
grade)	(Iron oxide)	(0-5)	1309-37-1 etc.	215-168-2 etc.
	(Titanium dioxide)	(0-5)	13463-67-7	236-675-5
	(Silica)	(0-1)	confidential	confidential
	(Copper complex)	(0-1)	confidential	confidential
	(Complex of metal	(0-5)	confidential	confidential
	oxides)			
	(Other colorant)	(0-5)	confidential	confidential
	Other additives	0-5	confidential	confidential
	Total:	0-5		

\*) The number in parentheses is included in the content of the colorant.



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LEONA<sup>™</sup> 90G33, 90G50, 90G55, 90G60, 91G40, 91G55, 91G60, 92G60, CR010, CR020, CR701

Chemical name or generic name

Polyhexamethylene adipamide and Polyhexamethylene isophtaramide copolymer (Polyamide66/6I) resin composition Mixture of polyamide resin and additives (Stabilizer, Filler etc.)

Product Name	Components	Contents [wt%]	CAS No.	EINECS No
90G33	Polyamide66/6I	63-73	26353-66-2	N/A
	Glass fiber	27-37	65997-17-3	266-046-0
	Other additives	0-10	confidential	confidential
	Total:	100wt%		
90G50, 90G55,	Polyamide66/6I	35-55	26353-66-2	N/A
90G60	Glass fiber	45-65	65997-17-3	266-046-0
	Other additives	0-10	confidential	confidentia
	Total:	100wt%		
91G40	Polyamide66/6I	58-68	26353-66-2	N/A
	Inorganic filler	22-32	confidential	confidentia
	Glass fiber	5-15	65997-17-3	266-046-0
	Other additives	0-10	confidential	confidentia
	Total:	100wt%		
91G55, 91G60	Polyamide66/6I	38-51	26353-66-2	N/A
	Inorganic filler	10-29	confidential	confidentia
	Glass fiber	25-50	65997-17-3	266-046-0
	Other additives	0-10	confidential	confidentia
	Total:	100wt%		
92G60	Polyamide66/6I	25-40	26353-66-2	N/A
	Other Polyamide	0-15	confidential	confidentia
	Glass fiber	55-65	65997-17-3	266-046-0
	Other additives	0-10	confidential	confidentia
	Total:	100wt%		
CR010, CR020	Polyamide66/6I	75-95	26353-66-2	N/A
	Inorganic filler	5-25	confidential	confidentia
	Other additives	0-10	confidential	confidentia
	Total:	100wt%		
CR701	Polyamide66/6I	55-65	26353-66-2	N/A
	Inorganic filler	15-25	confidential	confidentia
	Glass fiber	15-25	65997-17-3	266-046-0
	Other additives	0-10	confidential	confidential



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Total:

100wt%



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Other additives might contain colorant following.

Com	oonents	Contents [wt%] <sup>*)</sup>	CAS No.	EINECS No.
Other additives	Colorant	0-10	confidential	confidential
(All of the above	(Carbon black)	(0-3)	1333-86-4	215-609-9
grade)	(Iron oxide)	(0-5)	1309-37-1 etc.	215-168-2 etc.
	(Titanium dioxide)	(0-10)	13463-67-7	236-675-5
	(Silica)	(0-1)	confidential	confidential
	(Copper complex)	(0-1)	confidential	confidential
	(Complex of metal	(0-7)	confidential	confidential
	oxides)			
	(Other colorant)	(0-7)	confidential	confidential
	Other additives	0-10	confidential	confidential
	Total:	0-10		

\*) The number in parentheses is included in the content of the colorant.

### Product Name

LEONA<sup>™</sup> 93G22, 93G33, CR600, WG143, WG145

Chemical name or generic name

Polyhexamethylene adipamide and Poly- $\epsilon$ -caprolactam copolymer (Polyamide66/6) resin composition

Mixture of polyamide resin and additives (Stabilizer, Filler etc.)

Components	Contents [wt%]	CAS No.	EINECS No.
Polyamide66/6	28-38	24993-04-2	N/A
Other Polyamide	20-30	confidential	confidential
Glass fiber	17-38	65997-17-3	266-046-0
Other additives	0-10	confidential	confidential
Total:	100wt%		
Polyamide66/6	60-80	24993-04-2	N/A
Other Polyamide	12-25	confidential	confidential
Inorganic filler	8-15	confidential	confidential
Other additives	0-10	confidential	confidential
Total:	100wt%		
Polyamide66/6	15-45	24993-04-2	N/A
Other Polyamide	20-40	confidential	confidential
Glass fiber	28-60	65997-17-3	266-046-0
Other additives	0-10	confidential	confidential
Total:	100wt%		
	Polyamide66/6 Other Polyamide Glass fiber Other additives Total: Polyamide66/6 Other Polyamide Inorganic filler Other additives Total: Polyamide66/6 Other Polyamide Glass fiber	[wt%]Polyamide66/628-38Other Polyamide20-30Glass fiber17-38Other additives0-10Total:100wt%Polyamide66/660-80Other Polyamide12-25Inorganic filler8-15Other additives0-10Total:100wt%Polyamide66/615-45Other Polyamide20-40Glass fiber28-60Other additives0-10	[wt%]Polyamide66/628-3824993-04-2Other Polyamide20-30confidentialGlass fiber17-3865997-17-3Other additives0-10confidentialTotal:100wt%Polyamide66/660-8024993-04-2Other Polyamide12-25confidentialInorganic filler8-15confidentialOther additives0-10confidentialOther additives0-10confidentialGlass fiber15-4524993-04-2Other Polyamide20-40confidentialGlass fiber28-6065997-17-3Other additives0-10confidential



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#### Other additives might contain colorant following.

Com	Components		CAS No.	EINECS No.
Other additives	Colorant	0-10	confidential	confidential
(All of the above	(Carbon black)	(0-3)	1333-86-4	215-609-9
grade)	(Iron oxide)	(0-5)	1309-37-1 etc.	215-168-2 etc.
	(Titanium dioxide)	(0-10)	13463-67-7	236-675-5
	(Silica)	(0-1)	confidential	confidential
	(Copper complex)	(0-1)	confidential	confidential
	(Complex of metal	(0-7)	confidential	confidential
	oxides)			
	(Other colorant)	(0-7)	confidential	confidential
	Other additives	0-10	confidential	confidential
	Total:	0-10		

\*) The number in parentheses is included in the content of the colorant.

#### Product Name

LEONA<sup>™</sup> CR800

Chemical name or generic name

Polyhexamethylene dodecanamide(PA612) resin composition Mixture of polyamide resin and additives (Stabilizer, Filler etc.)

#### Components, Contents, CAS number and EINECS number

Product Name	Components	Contents	CAS No.	EINECS No.
		[wt%]		
CR800	Polyamide612	85-95	26098-55-5	N/A
	Inorganic filler	5-15	confidential	confidential
	Other additives	0-5	confidential	confidential
	Total:	100wt%		

#### Other additives might contain colorant following.

Com	Components		CAS No.	EINECS No.
Other additives	Colorant	0-5	confidential	confidential
(All of the above	(Carbon black)	(0-3)	1333-86-4	215-609-9
grade)	(Iron oxide)	(0-5)	1309-37-1 etc.	215-168-2 etc.
	(Titanium dioxide)	(0-5)	13463-67-7	236-675-5
	(Silica)	(0-1)	confidential	confidential
	(Copper complex)	(0-1)	confidential	confidential
	(Complex of metal oxides)	(0-5)	confidential	confidential
	(Other colorant)	(0-5)	confidential	confidential
	Other additives	0-5	confidential	confidential



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\*) The number in parentheses is included in the content of the colorant.

0-5

#### Product Name

LEONA<sup>™</sup> BG230

Chemical name or generic name

Polyhexamethylene sebacamide(PA610) resin composition

Mixture of polyamide resin and additives (Stabilizer, Filler etc.)

Total:

#### Components, Contents, CAS number and EINECS number

Product Name	Components	Contents	CAS No.	EINECS No.
		[wt%]		
BG230	Polyamide610	65-75	9011-52-3	N/A
	Glass fiber	25-35	65997-17-3	266-046-0
	Other additives	0-5	confidential	confidential
	Total:	100wt%		

#### Other additives might contain colorant following.

Com	Components		CAS No.	EINECS No.
Other additives	Colorant	0-5	confidential	confidential
(All of the above	(Carbon black)	(0-3)	1333-86-4	215-609-9
grade)	(Iron oxide)	(0-5)	1309-37-1 etc.	215-168-2 etc.
	(Titanium dioxide)	(0-5)	13463-67-7	236-675-5
	(Silica)	(0-1)	confidential	confidential
	(Copper complex)	(0-1)	confidential	confidential
	(Complex of metal	(0-5)	confidential	confidential
	oxides)			
	(Other colorant)	(0-5)	confidential	confidential
	Other additives	0-5	confidential	confidential
	Total:	0-5		

\*) The number in parentheses is included in the content of the colorant.

#### Product Name

LEONA<sup>™</sup> CR200

Chemical name or generic name

Poly- $\epsilon$ -caprolactam (PA6) resin composition

Mixture of polyamide resin and additives (Stabilizer, Filler etc.)

Product Name	Components	Contents [wt%]	CAS No.	EINECS No.
CR200	Polyamide6	20-35	25038-54-4	N/A



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Other Polyamide	10-20	confidential	confidential
Glass fiber	25-50	65997-17-3	266-046-0
Inorgnic filler	10-20	confidential	confidential
Other additives	0-10	confidential	confidential
Total:	100wt%		

Other additives might contain colorant following.

Comp	Components		CAS No.	EINECS No.
Other additives	Colorant	0-10	confidential	confidential
(All of the above	(Carbon black)	(0-3)	1333-86-4	215-609-9
grade)	(Iron oxide)	(0-5)	1309-37-1 etc.	215-168-2 etc.
	(Titanium dioxide)	(0-5)	13463-67-7	236-675-5
	(Silica)	(0-1)	confidential	confidential
	(Copper complex)	(0-1)	confidential	confidential
	(Complex of metal	(0-5)	confidential	confidential
	oxides)			
	(Other colorant)	(0-5)	confidential	confidential
	Other additives	0-5	confidential	confidential
	Total:	0-5		

\*) The number in parentheses is included in the content of the colorant.

All of ingredients are listed on TSCA, EINECS(ELINCS), ENCS(JPN), ISHL(JPN), and IECSC(CHN) inventories.

These ingredients are corresponding to the REACH regulations.

These products do not contain Substances of Very High Concern(SVHC) concentration above 0.1wt%

### 4. FIRST AID MEASURES

Swallowed

If swallowed accidentally, vomit immediately and get medical attention/advice if any abnormality occurs.

Eyes

Do not rub if in eyes, wash with plenty of water. Remove contact lenses immediately. If abnormality is observed get medical attention and advice.

Skin

Do not peel off melted material; cool down affected area with plenty of water for more than 30 minutes. Then get medical attention.

Inhaled

If you feel unwell, move away from the working place immediately to well-ventilated area. Get medical advice if necessary.

Protection who gives the first aid



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Those who suffer from any abnormality should get medical attention.

# WARNING :Do not attempt removal of plastic without medical assistance. Do not use solvent for removal.

For processing fume inhalation irritation leave contaminated area and breathe fresh air. If coughing, difficult breathing or any other symptoms develop, seek medical attention at once, even if symptoms develop at a later time.

For skin contacts with condensate, immediately wash thoroughly with soap and water If irritation develops, seek medical attention.

### 5. FIRE-FIGHTING MEASURES

Extinguisher

Pouring water, spraying water and other extinguisher can be used.

Specific hazards

Strong heat, black fume and gases such as  $CO_2$ , CO, slight amount of HCN,  $NH_3$  may be generated on fire.

Specific fire fighting method

Use the same fire fighting method as the general fire. Fight fire from the safe distance.

Protection of fire fighter

Wear fire retardant clothing and respiratory equipment when fighting fire. Work from the windward.

### 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Clean up the floor immediately because it may be slippery if pellet or powder remains.

Environmental precautions

Collect all leakage on the water surface such as drain system considering adverse effect to avian species and fish.

Methods for recovery, neutralization, containment and cleaning up.

Sweep up or clean with vacuum cleaner, collect and dispose of.

Prevention of secondary disaster

See "13. DISPOSAL CONSIDERATION"

### 7. HANDLING AND STORAGE

Handling

Engineering measures

Wear eye protection, heat-resistant gloves, long-sleeved work clothing for burn prevention when handling melted resin. Avoid breathing gases generated from the melted resin.

Local exhaust, total ventilation



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Use effective local exhaust at the generating point of gases because gasses are generated when handling melted resin using extruder or injection molding machine. Perform total ventilation by ventilation fan at indoor or working area operating above procedure.

Cautions to fire

This resin in pellet condition is flame-retardant resin component and does not ignite or explode at room temperature. However gases may be generated if fire occurs in neighborhood and fire fighting activity may become difficult. Therefore keep working area neat and tidy, do not use fire.

- (1) Do not use heater with open flame. (stove, open fire, etc)
- (2) Do not carry match, lighter. No smoking.
- (3) Ground facilities and equipments (extruder, molding machine, air-conveying line, bag filters, etc) in order to prevent static discharge.
- (4) Use safe non-sparking tools.
- (5) Avoid generation or approach of any other ignition sources.

Precautions for safe handling

- (1) Do not eat or drink when using this product.
- (2) If leaked on the floor, remove and keep cleaned up. If leakage is left the floor becomes slippery and may cause a fall.
- (3) Determine and keep proper working process.

#### Storage

Store at the place where fulfills below storage conditions.

- (1) Protect from direct sunlight.
- (2) Protect from high temperature and humidity.
- (3) Store and keep away from ignition source.
- (4) Take precautionary measures against static discharge.

Safe containers and packaging material

Containers and packaging materials should fulfill storage conditions.

### 8. EXPORSURE CONTROLS / PERSONAL PROTECTION

Facility measures

See "7. HANDLING AND STORAGE" for facility measures.

Administrative level, allowable limit

Gases are generated from melted resin but administrative level and allowable limit are not established.

Dust

Allowable limit for this resin is not established in ACGIH. However below values are applicable for dust.

<Airborne Exposure Limit (reference 1,2)>

[OSHA PEL]

15 mg/m<sup>3</sup> (Total dust)  $5 \text{ mg/m}^3$  (Respirable fraction) [ACGIH : TLV-TWA(2017)]



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10 mg/m<sup>3</sup> (Inhalable particulate)

3 mg/m<sup>3</sup> (Respirable particulate)

Protective equipment

#### **Respiratory protection**

Wear gas mask for organic gas when working in a place where generated gas or fume may be breathed. Wear dust control mask when dust is caused by the works such as machinery processing of resin product, sanding, removing resing powder from bag filter, cleaning of sieving machine.

#### Hand protection

It is recommended to wear hand protection if necessary. Especially when handling melted resin, wear heat-resistant gloves for burn prevention.

Eye protection

It is recommended to wear side-shielded eye protection made with resin, resin goggles. Skin and body protection

Wear long-sleeved clothing when handling melted resin for burn prevention.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance :	Pellet
Physical state :	Solid
Odor :	Slight specific odor
рН :	Not applicable

Melting point

monang pon	it.				
Product	13G15, 13G23	, 13G25, 13G30, 13G33,	90G33, 90G50,	93G22,	BG230,
name	1300G, 13G43	, 13G50, 14G15, 14G20,	90G55, 90G60,	93G33,	CR200,
	14G23, 14G25	, 14G30, 14G33, 14G3T,	91G40, 91G55,	CR600,	CR800
	1402G, 14G35	, 14G40, 14G43, 14G45,	91G60, 92G60,	WG143,	
	14G50, 14G60	, 14L50, 15G25, 53G33,	CR010,	WG145	
	54G33, 54G43	, 5RG33, CR101, CR102,	CR020, CR701		
	CR103, CR104	, CR105, CR106, CR301,			
	CR302, MR00	1, TR160, TR161, TR380,			
	TR382				
Melting		255-270 °C	220-245 °C	215-265 °C	200-240 °C
point	(	491-518 °F)	(428-473 °F)	(419-509 °F)	(392-464 °F)
Decomposi	tion point :	Over 330 °C (Over 626	β°F)		
Ignition poi	nt :	Over 400 °C (Over 752	°F)		
Flash point	:	Over 400 °C (Over 752	°F)		
Explosion li	mit :	No data			
Upper /	lower :	Precautionary measure	es for static discl	narge are nece	ssary if han-
dled as powder				-	
Specific gravity : 1.1- 1.8					
Solubility					
Water: Insoluble					
Other s	olvent :	Soluble in inorganic ac	id (formic acid, s	ulfuric acid etc	.)



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Octanol / water partition coefficient : No data

### **10. STABILITY AND REACTIVITY**

Stability :Stable at room temperature as far as stored protected from direct sun-<br/>light, away from fire or heat source.Reactivity :No reactivity.Conditions to avoid :Direct sunlight, fire, heat source and generation of its dust.Materials to avoid :Not specific.Hazardous decomposition products :Black fumo, gasos such as CO.CO. slight amount of HCN. NH. may be

Black fume, gases such as  $CO_2$ , CO, slight amount of HCN,  $NH_3$  may be generated in combustion.

### 11. TOXICOLOGICAL INFORMATION

These products might contain Carbon black( $\leq 3 \text{ wt\%}$ ), Iron oxide( $\leq 5 \text{wt\%}$ ), Titanium diox-ide( $\leq 10 \text{wt\%}$ ), and Complex of metal oxides( $\leq 7 \text{wt\%}$ ).

GHS classification is shown in the table as below. This toxicological classification is based on reference 3, 4, 5, and 6.

	Resin	Carbon	Iron oxide	Titanium	Complex	Classification
	Additives	black(*1)		dioxide	of metal	of the products
					oxides(*3)	
Content	$\geq$ 90wt%	≤ 3wt%	≤ 5wt%	$\leq$ 10wt%	≤ 7wt%	
Skin Corro-	Cannot be	Cannot be	Category 2	Not	Cannot be	Cannot be
sion/Irritation	classified	classified		classified	classified	classified(1)
Serious Eye Dam-	Cannot be	Cannot be	Category 1	Category	Cannot be	Cannot be
age/Irritation	classified	classified		2B	classified	classified(2)
Carcinogenicity	Cannot be	Cannot be	Not	Category 2	Cannot be	Cannot be
	classified	classified	classified		classified	classified(3)
		(*2)				
Specific Target Organ	Cannot be	Cannot be	Category 3	Cannot be	Cannot be	Cannot be
Systematic Toxicity	classified	classified	(Respira-	classified	classified	classified(3)
(Single Exposure)			tory tract			
			irritation)			
Specific Target Organ	Cannot be	Cannot be	Category 1	Cannot be	Cannot be	Cannot be
Systematic Toxicity	classified	classified	(Respira-	classified	classified	classified(3)
(Repeated Expo-			tory sys-			
sure)			tem)			

\*1) See reference 4

\*2) In the report (reference 5), the toxicological status of carbon black is specified as "not applicable".

\*3) See reference 6



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(1) Iron oxide exists in sold pellet, therefore it is not likely to come in contact to skin.

Therefore, Classification of the products would be "Cannot be classified".

(2) Iron oxide and Titanium dioxide exist in sold pellet, therefore it is not likely to come in contact with eyes as dust, mist, gas and vapor.

Therefore, Classification of the products would be "Cannot be classified".

(3) Iron oxide and Titanium dioxide exist in sold pellet, therefore it cannot be drifted to atmosphere like dust, mist, gas and vapor.

Therefore, Classification of the products would be "Cannot be classified".

### **12. ECOLOGICAL INFORMATION**

These products might contain Carbon black( $\leq 3wt\%$ ), Iron oxide( $\leq 5wt\%$ ), Titanium diox-ide( $\leq 10wt\%$ ), and Complex of metal oxides( $\leq 7wt\%$ ).

GHS classification is shown in the table as below. This toxicological classification is based on reference 3, 4, 5, and 6.

	Resin Additives	Carbon black(*1)	Iron oxide	Titanium dioxide	Complex of metal oxides(*2)	Classification of the products
Content	$\geq$ 90wt%	≤ 3wt%	≤ 5wt%	$\leq$ 10wt%	≤ 7wt%	
Hazardous to the aquatic environ- ment ( Acute Haz- ard )	Cannot be classified	Not classified	Cannot be classified	Cannot be classified	Cannot be classified	Cannot be classified
Hazardous to the aquatic environ- ment ( Chronic Hazard )	Cannot be classified	Cannot be classified				

\*1) See reference 4

\*2) See reference 6

#### Notes

Classification of the products would be "Cannot be classified" based on GHS Classification criteria for mixture.

### **13. DISPOSAL CONSIDERATIONS**

Dispose of according to regulation and standard of regional government.

Avoid direct release of waste containing this product (effluent, solid and washing water) to the river or landfill. In case of incineration treat by the method in accordance with relevant laws such as Air Pollution Control Law using the incinerator. Remove all the residues before disposal of the container (paper bag, drum, flexible container) of this product after use, dispose of in accordance with relevant laws and do not re-use for other usage.



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Not Restricted
Not Restricted

Special safety precautions and conditions during transport :

Do not handle roughly and keep dry not to break packaging bag. If the bag is broken and pellet is spilt, pay attention not to fall by slippery floor. If transpoprted by air-conveying line take prevention measures against static discharge.

### **15. REGULATORY INFORMATION**

#### USA

OSHA :

These products are not hazardous as defined by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

TSCA :

All ingredients are on the TSCA inventory.

40 CFR 799 Subpart B,C :	Not Applicable
40 CFR 721 Subpart E :	Not Applicable
40 CFR 707 Subpart D :	Not Applicable
40 CFR 747,749,761,762,763,766 :	Not Applicable
40 CFR 712(d),(e) :	Not Applicable

CERCLA/SUPERFUND (40 CFR 117,302) :

These products contain no Reportable Quantity (RQ) Substances.

SARA Hazard Category :

These products have been reviewed according to the EPA Hazard Categories promulgated under SECTION 311 and 312 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the Following categories: Not to have met any hazard category.

SARA 313 Information :

These products contain no substance subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

California Proposition 65 :

These products might contain the following Proposition 65 chemicals.

Chemical N	lame CAS	Maximum Cor	ntent Proposition 65
Carbon Bl	ack 1333-86	-4 3 wt%	Carcinogen

Other U.S. State Regulations :



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These products might be included Carbon black, Iron oxide, and Titanium dioxide. These ingredients might be governed by various state regulations in U.S.

\*Please use these products after confirming the state regulations.

#### EU

(EC) 1272/2008 (CLP) Annex VI Table 3.1 :	Not Applicable
(EC) 1272/2008 (CLP) Annex VI Table 3.2 :	Not Applicable
(EC) 1272/2008 (CLP) :	Not Applicable
REACH Annex XIV : Not Applicable	
REACH Annex XVII :	
The products in some colors may conta	in a small amount of nickel compounds as the

complex of metal oxides. In this case, the maximum content is 5wt%.

SVHC (REACH) : Does not contain more than 0.1wt%.

ELV (2011/37/EU) : Does not contain more than limit value.

RoHS (2011/65/EU) : Does not contain more than limit value.

### China

Limited toxic chemical substances for	or export :	Not Applicable
Prohibited cargo list for import and e	export:	Not Applicable
List of Dangerous Goods :	Those products	don't contain the dangerous goods.
List of Hazardous Chemicals :	Those products	don't contain the hazardous chemicals
General rule for classification and ha	azard communic	ation of Chemicals. (GB.13690) :
		Not Applicable

#### Korea

5	ot Applicable
Toxic / Observed substances :	

Those products don't contain the toxic or observed substances.

### Taiwan

Toxic substances :

Those products don't contain the toxic substances.

### **16. OTHER INFORMATION**

These products are used only for raw material of LEONA compound. Use is prohibited to other usages.

Refer to "LEONA Technical information " for additional guidance and information

### NOTE:

The information furnished in this Safety Data Sheet is accurate to the best knowledge of ASAHI KASEI CORPORATION ( "Asahi") as of the date of its publication.

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For more information, please contact Asahi at the address and telephone number listed on this sheet.

Reference

1) ACGIH, "Guide to Occupational Exposure Value", (2017)

2) ACGIH, "TLVs, and BEIs Based on the Documentation of the Threshold Values for Chemical Substances and Physical Agents & Biological Exposure Indices", (2017)

3) Incorporated Administration Agency National Institute of Technology and Education HP,

"Material List of GHS Classification", http://www.safe.nite.go.jp/ghs/list.html

4) Hazard information obtained from the supplier of carbon black

5) Japan Carbon Black Association, "The safety of carbon black as nano-materials", (2011)

6) Japan Complex Inorganic Colored Pigment Association, "Safety of CICP",

http://www.kaseikyo.jp/jcicpa/E-anzensei.html