

Test Standard

ISO 2039-1

Grivory HT1V-3 FWA black 9225

PA6T/6I-GF30

EMS-GRIVORY | a unit of EMS-CHEMIE AG

MPa

	Tex	

Product designation according to ISO 1874: PA6T/6I, MH, 12-110, GF30

Mechanical properties (TPE)

Ball indentation hardness

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	11000 / 11000	MPa	ISO 527-1/-2
Stress at break	190 / 170	MPa	ISO 527-1/-2
Strain at break	2/2	%	ISO 527-1/-2
Charpy impact strength (+23°C)	50 / 50	kJ/m²	ISO 179/1eU
Charpy impact strength (-30°C)	50 / 50	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	7/7	kJ/m²	ISO 179/1eA
Charpy notched impact strength (-30°C)	7/7	kJ/m²	ISO 179/1eA

Dali indentation hardress	200 / 210	IVII a	100 2000-1
Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	325 / -	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	280 / -	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	155 / -	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	20 / -	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	50 / -	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / -	class	IEC 60695-11-10
Thickness tested	0.8 / -	mm	IEC 60695-11-10
Max. usage temperature (long term)	140	°C	ISO 2578
Max_usage temperature (short term)	250	°C	FMS

280 / 270

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	1E11 / 1E11	Ohm*m	IEC 60093
Surface resistivity	- / 1E12	Ohm	IEC 60093
Electric strength	30 / 30	kV/mm	IEC 60243-1
Comparative tracking index	- / 575	=	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	3.5 / -	%	Sim. to ISO 62
Humidity absorption	1.8 / -	%	Sim. to ISO 62
Density	1440 / -	kg/m³	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	0.2 / -	%	ISO 294-4, 2577
Molding shrinkage (normal)	0.7 / -	%	ISO 294-4, 2577

Characteristics

Processing	Product Attributes
Injection Molding	Hydrolysis resistant
Delivery form	Industry & Consumer goods
Granules	Housewares, Medical devices, Sanitary, water and gas supply
Special Characteristics	Food Contact
Improved UV resistance (outdoor use)	NSF 51, EU Requirements, FDA

Created: 2017-08-11 Source: www.materialdatacenter.com

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Regional Availability

Potable Water Contact

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

NSF 61, KTW, WRAS, ACS, DVGW W270